

11. Remove camshaft setting bar 11.
12. Install:
  - Timing belt lower cover 2.
  - Crankshaft damper 10.
  - Crankshaft damper bolts (4 bolts) 9.
13. Tighten crankshaft damper bolts 9. Tightening torque: 20 Nm + 90°.
14. Fit crankshaft damper centre bolt 8. Lock crankshaft damper. Use tool No.T10025 7. Tighten bolt to 160 Nm + 180°.
15. Fit camshaft rear sprocket and injection pump belt. Ensure timing marks aligned 3.
16. Tighten bolt 16 until sprocket can just be turned by hand.
17. Attach tension gauge to belt at T. Tool No.210.
18. Move injection pump on mountings until tension gauge indicates 12-13 units.
19. Hold camshaft rear sprocket. Use tool No.3036. Tighten bolt to 100 Nm 6.
20. Remove locking pin from injection pump sprocket 5.
21. Install components in reverse order of removal.

