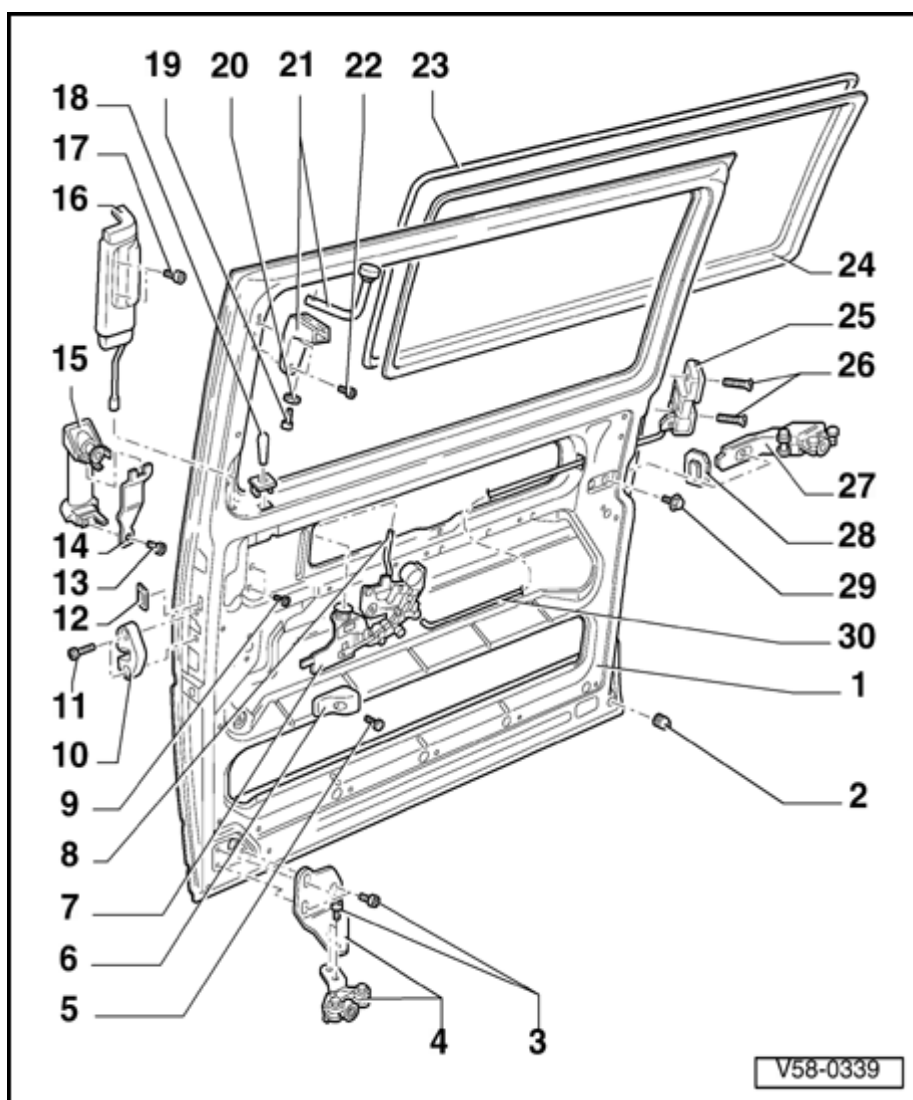




Sliding door

Assembly overview (up to 12.95)

Sliding door,
components (from
01.96) ⇒ [Page 58-5](#)

1 - Sliding door

- ◆ Removing ⇒ [Page 58-10](#)
- ◆ Adjusting ⇒ [Page 58-20](#)

2 - Rubber buffer

3 - Screw

- ◆ 19 Nm (14 ft lb)

4 - Lower roller guide assembly

5 - Screw

- ◆ 19 Nm (14 ft lb)

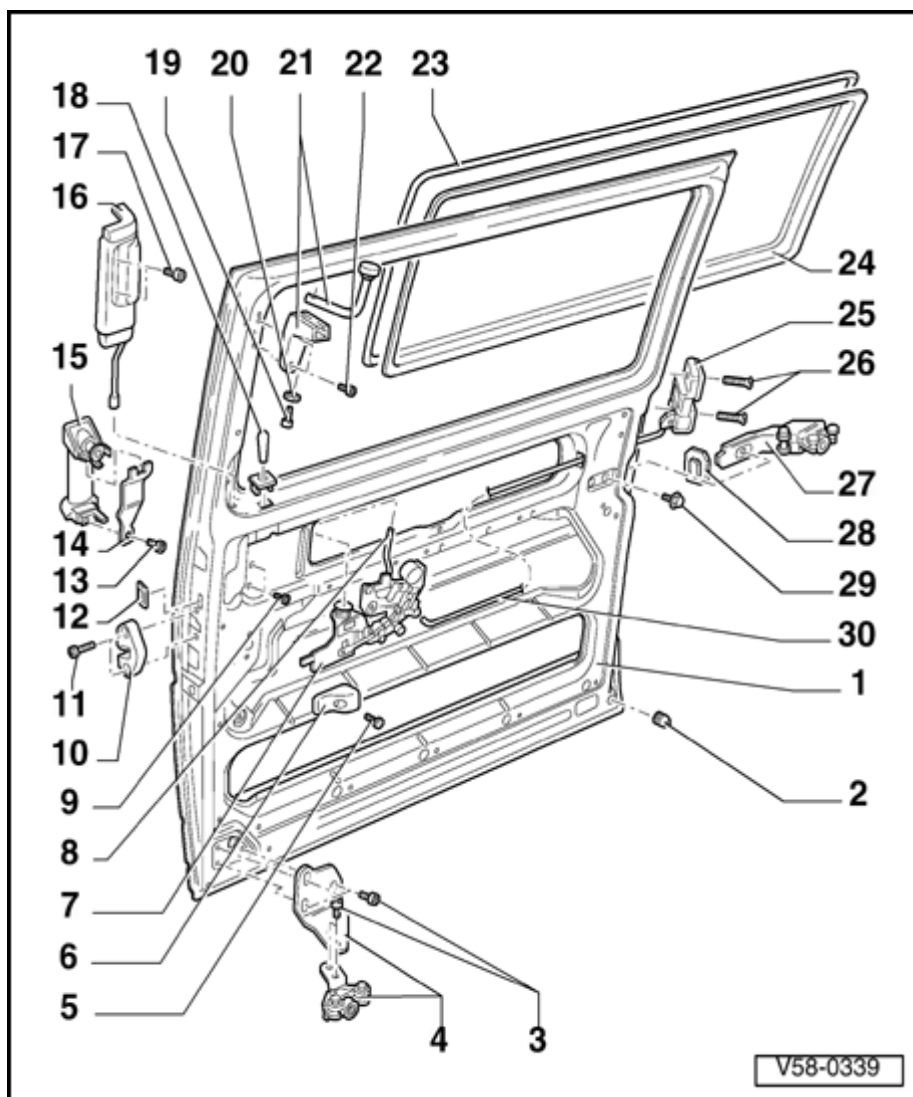
6 - Center stop

7 - Remote control

8 - Lock rod

9 - Screw

- ◆ 8 Nm (71 in. lb)



10 - Catch plate

11 - Phillips screw

◆ 19 Nm (14 ft lb)

12 - Trim plate

13 - Screw

◆ 19 Nm (14 ft lb)

14 - Tension spring

15 - Outside door handle

◆ Removing ⇒
[Page 58-39](#)

16 - Inside door handle

17 - Allen screw

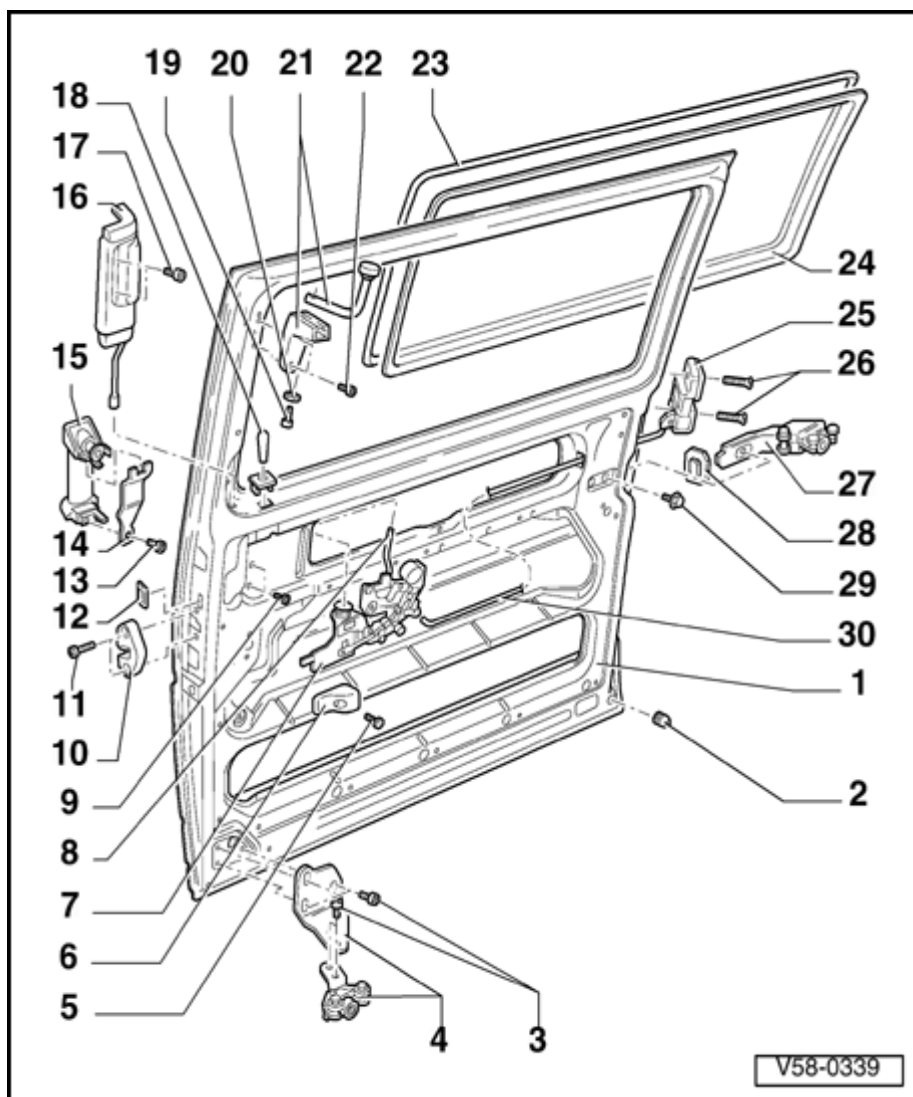
◆ 8 Nm (71 in. lb)

18 - Lock knob

◆ Screwed into
pull rod

19 - Screw

◆ 8 Nm (71 in. lb)



20 - Washer

21 - Upper roller guide assembly

22 - Screw

◆ 8 Nm (71 in. lb)

23 - Window frames

◆ Destroyed during removal

24 - Sliding door window

◆ Flush-bonded window ⇒
[Page 64-7](#)

◆ Sliding window, repairing ⇒
[Page 64-31](#)

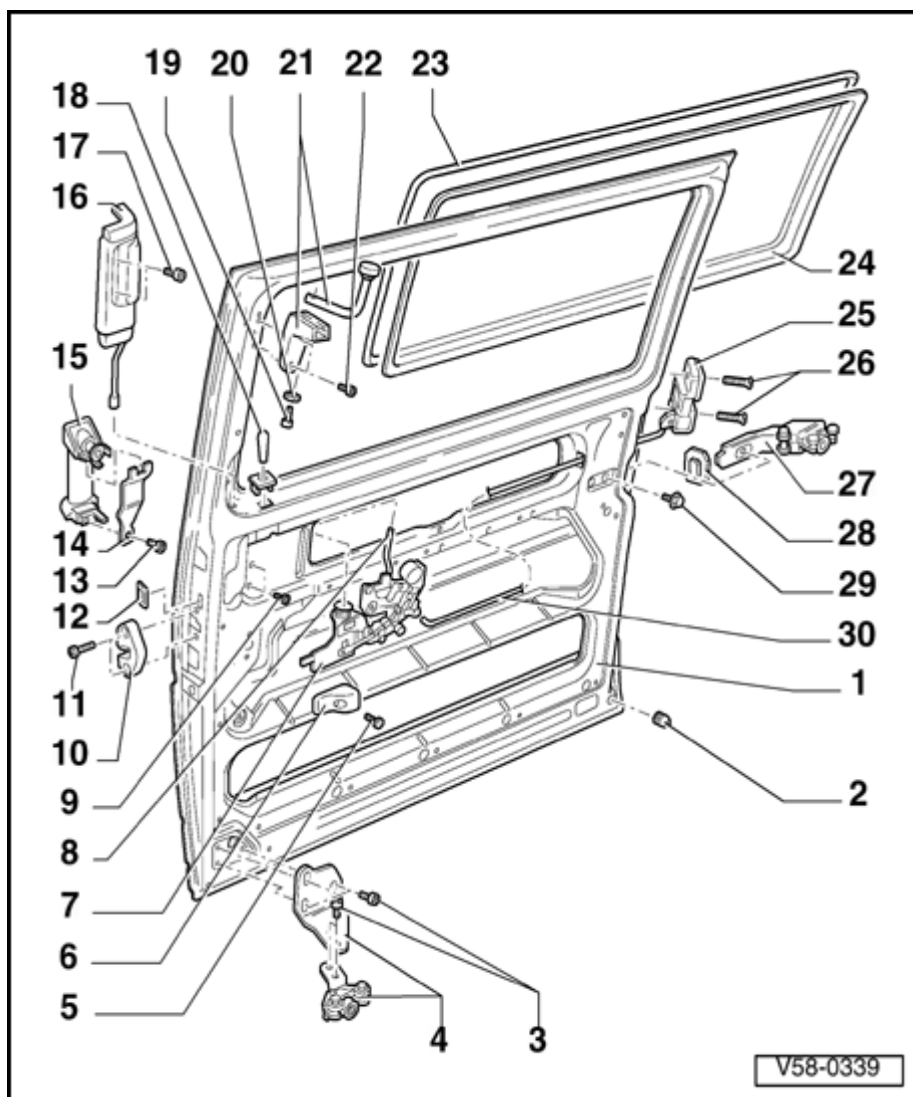
25 - Rotary switch

◆ Removing ⇒
[Page 58-38](#)

26 - Screw

◆ 19 Nm (14 ft lb)

27 - Hinge link



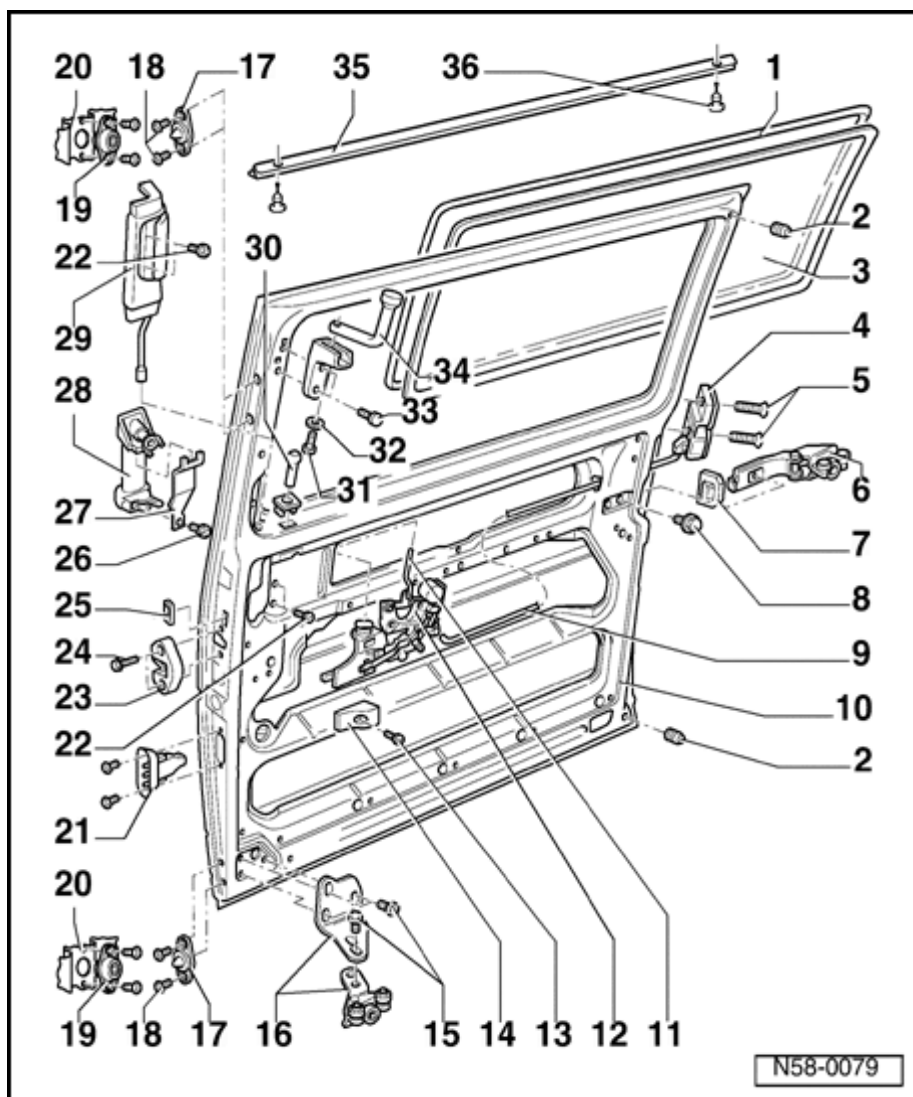
28 - Seal

29 - Bolt w/washer

◆ 54 Nm (40 ft lb)

30 - Pull rod

◆ Connects
remote lock to
rotary catch



Assembly overview (from 01.96)

Sliding door,
components (up to
12.95) ⇒ [Page 58-1](#)

1 - Window frame

- ◆ Destroyed during removal

2 - Rubber buffer

3 - Sliding door window

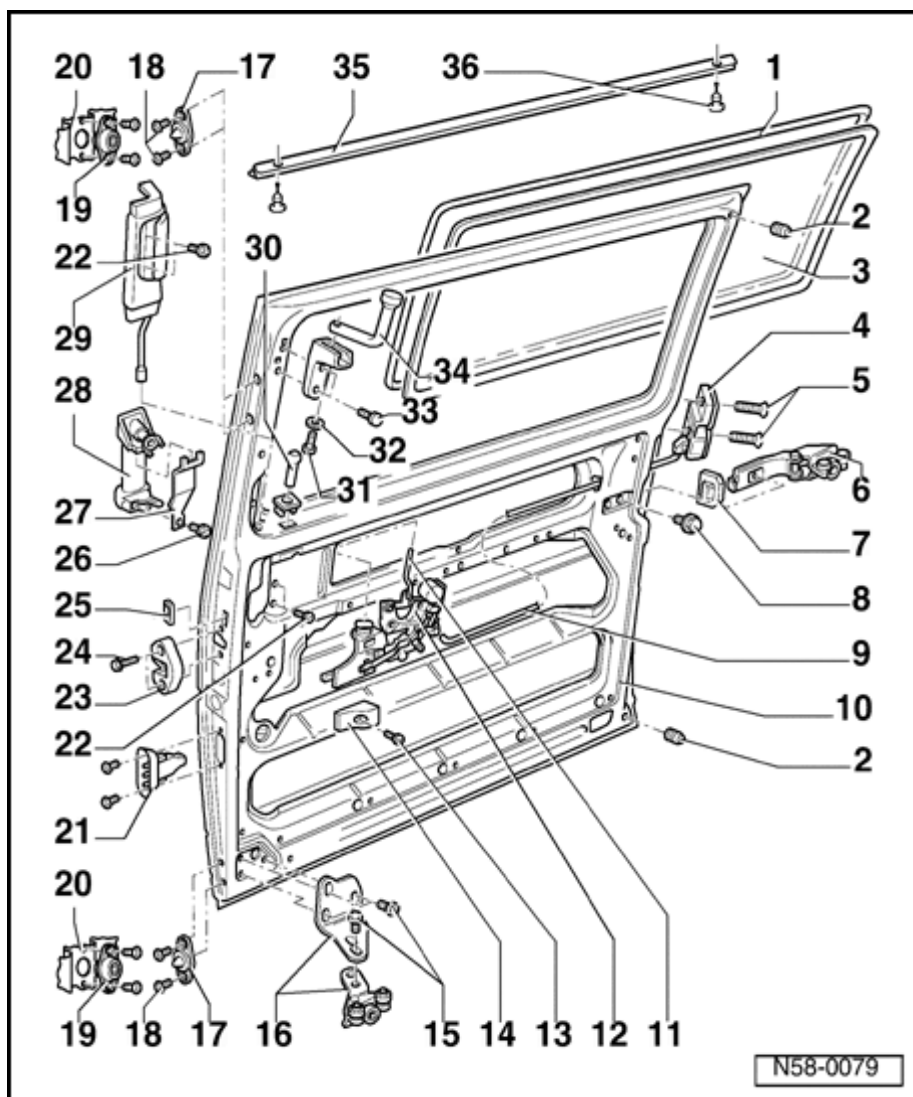
- ◆ Flush bonded window:
removing and installing ⇒ [Page 64-7](#)
- ◆ Special equipment, sliding window:
repairing ⇒ [Page 64-31](#)

4 - Central lock

- ◆ Removing ⇒ [Page 58-38](#)

5 - Screw

- ◆ 19 Nm (14 ft lb)



6 - Hinge link

7 - Seal

8 - Screw and washer assembly

◆ 54 Nm (40 ft lb)

9 - Pull rod

◆ Connects remote control lock to central lock

10 - Sliding door

◆ Removing ⇒ [Page 58-10](#)

◆ Adjusting ⇒ [Page 58-25](#)

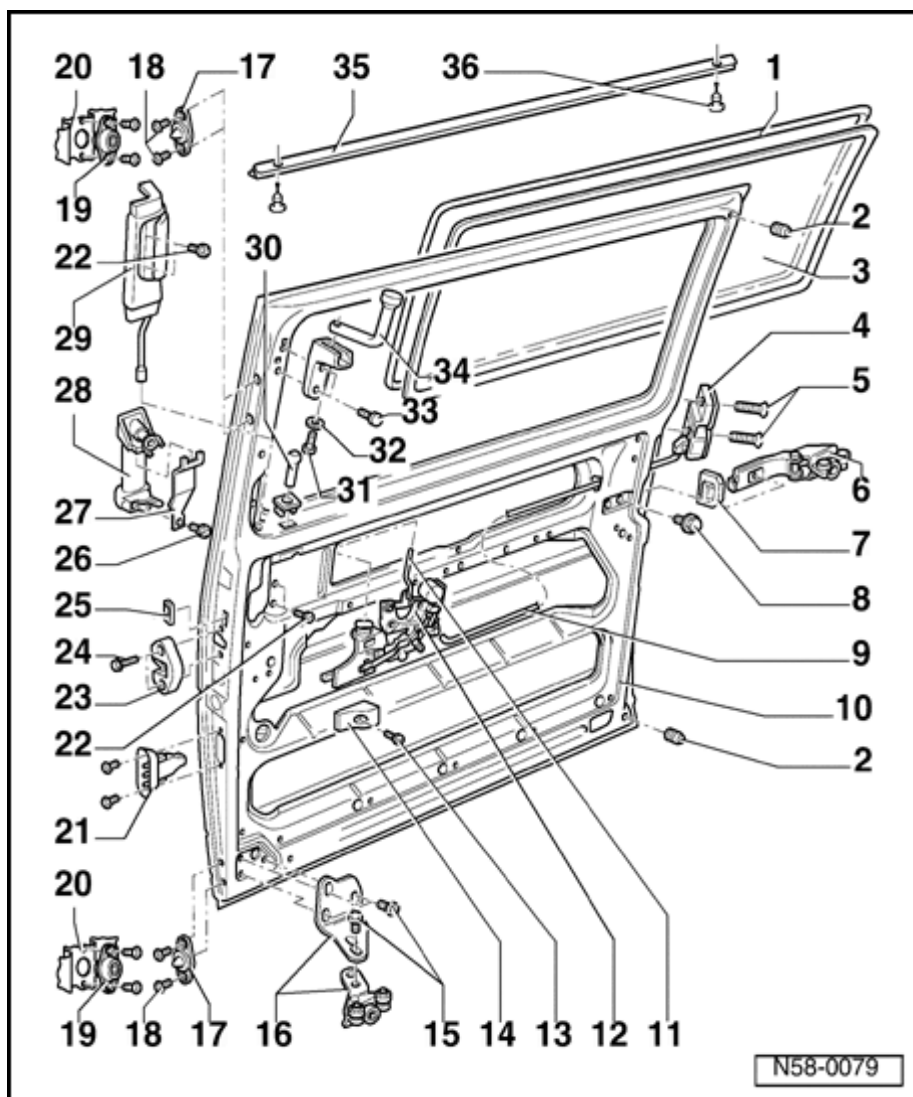
11 - Lock rod

12 - Remote control

13 - Screw

◆ 19 Nm (14 ft lb)

14 - Center stop

**15 - Screw**

◆ 19 Nm (14 ft lb)

16 - Lower roller guide assembly**17 - Latch pin**

◆ Adjusting ⇒
[Page 58-31](#)

18 - Screw

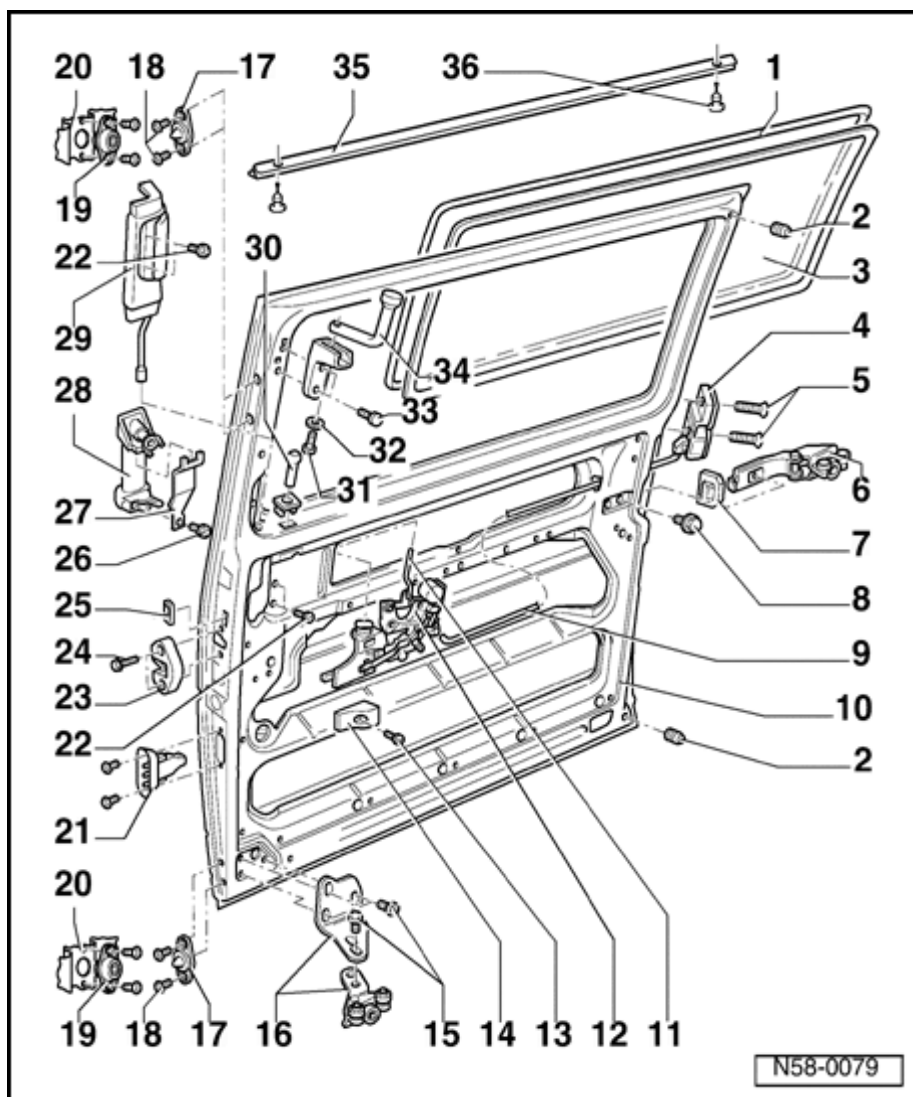
◆ 19 Nm (14 ft lb)

19 - Striker**20 - B pillar****21 - Right rear door contact switch (sliding door) - F7-****22 - Recessed screw**

◆ 8 Nm (71 in. lb)

23 - Striker**24 - Screw**

◆ 19 Nm (14 ft lb)



25 - Trim plate

26 - Screw

◆ 19 Nm (14 ft lb)

27 - Tensioning spring

28 - Outside door handle

◆ Removing ⇒
[Page 58-39](#)

29 - Inside door handle

30 - Lock knob

◆ Screwed onto
pull rod

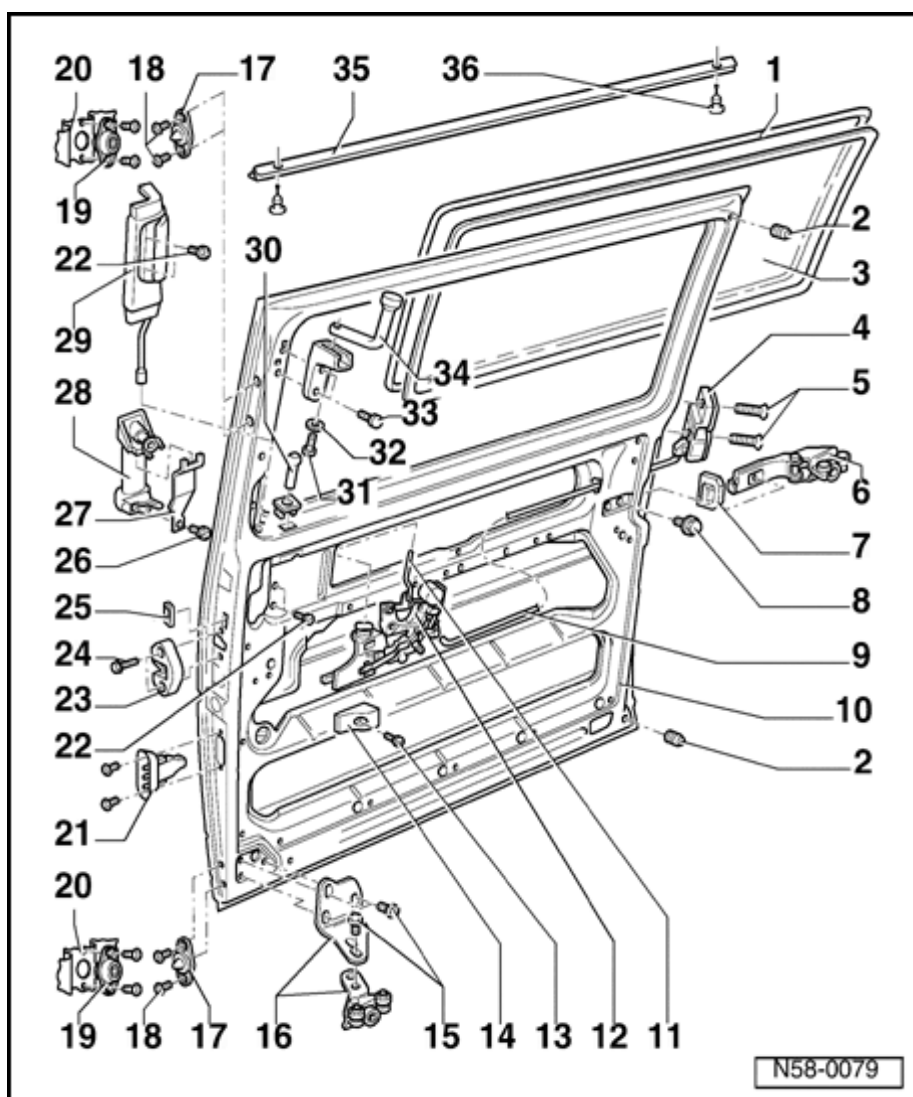
31 - Recessed screw

◆ 12 Nm (9 ft lb)

32 - Washer

33 - Recessed screw

◆ 12 Nm (9 ft lb)



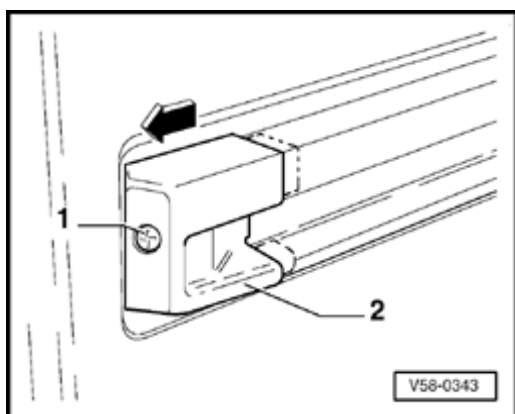
**34 - Upper roller
guide assembly**

35 - Profile seal

◆ Clipped and
glued

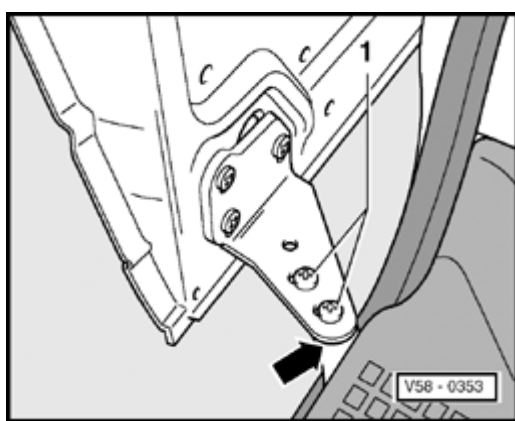
36 - Clip

Sliding door, removing



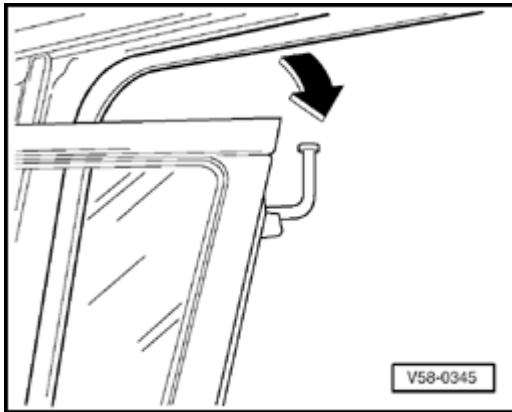
A

- Remove Phillips screw -1-, pull end piece -2- off guide rail.

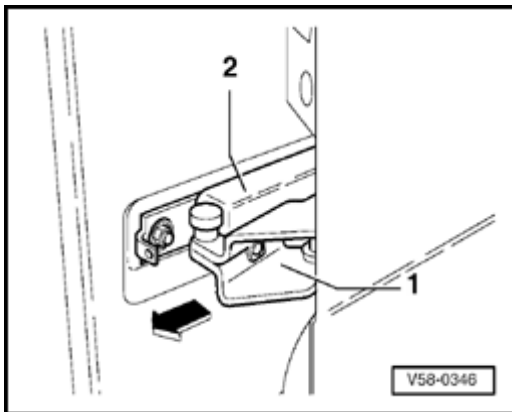


A

- Mark position of lower roller guide.
- Remove Phillips screws -1-.



- Lower sliding door at front until upper roller guide can be removed from guide rail.



- With second technician, guide sliding door back -arrow- until hinge link -1- is out of guide rail -2-.